

有关敝公司产品的注意事项

请务必在使用敝公司产品之前阅读。



注意

产品目录中的记载内容

本产品目录中所记载的内容为2021年1月的内容。因产品改良等原因，可能会不经预告而变更其记载内容，或是停止供应本产品目录中所记载的产品。所以，请务必在使用前先确认最新的产品信息。

未按照本产品目录中所记载的内容或交货规格说明书使用敝公司产品，即便其致使用设备发生损害、不良情况等时，敝公司也不承担任何责任，敬请知悉。

签署交货规格说明书

就本产品目录中所记载产品的产品规格等相关内容，敝公司备有交货规格说明书，详情请向敝公司咨询。在使用敝公司产品前请务必就交货规格说明书之内容确认并批准之。

实装前的事前评估

使用敝公司产品时，请务必事先安装到使用设备之后，在实际使用的环境下进行评估和确认。

用途的限定

1. 可以使用的设备

本产品目录中所记载的产品预设为使用于一般电子设备 [音像设备、办公自动化设备、家电产品、办公设备、信息通讯设备 (手机、电脑等)] 以及面向本产品目录或是交货规格说明书中另行注明的设备通用性、标准性用途。

另外，面向汽车用电子设备、电信基础设施 / 工业设备、医疗设备 (国际 (GHTF) 第一类、第二类、第三类) 方面的应用，敝公司也备有预设的产品线，请参考本产品目录或是交货规格说明书的内容，使用相对应的产品。

2. 需要另行确认的设备

若考虑将本产品目录中所记载的产品使用于当产品发生故障、品质不良，或是由此引起的运转失常而可能会危及生命、身体或是财产，以及有可能给社会造成深刻影响的以下设备 (不包括本产品目录或是交货规格说明书中另行注明可以使用设备) 等时，请务必事先向敝公司咨询。

- (1) 运输用设备 (汽车驱动控制设备、火车控制设备、船舶控制设备等)
- (2) 交通信号设备
- (3) 防灾 / 保安设备
- (4) 医疗设备 (国际 (GHTF) 第三类)
- (5) 高公共性信息通讯设备 / 信息处理设备 (电话交换机、电话 / 无线 / 广播电视基站等)
- (6) 其他与上述设备有同等品质与可靠性要求的设备

3. 禁止使用的设备

请勿将敝公司产品使用于对安全性和可靠性有着极高要求的以下设备。

- (1) 航天设备 (人工卫星、火箭等)
- (2) 航空设备 ^(注释1)
- (3) 医疗设备 (国际 (GHTF) 第四类)、植体 (体内植入型) 医疗设备 ^(注释2)
- (4) 发电控制设备 (面向核能 / 水力 / 火力发电厂等的设备)
- (5) 海底设备 (海底中继设备、海中的作业设备等)
- (6) 军事设备
- (7) 其他与上述设备有同等品质与可靠性要求的设备

注释 1：仅限于对航空设备的安全运行不产生直接干扰的设备 [机内娱乐设备、机内照明设备、电动座椅、餐饮设备等]，在满足敝公司另行指定的相关条件时，亦可将敝公司产品用于以上用途。在贵公司考虑将敝公司的产品用于以上用途时，请务必事先向敝公司咨询相关的信息。

注释 2：包括注入人体内的部分和与此相连接的体外部分。

4. 责任的限制

未经敝公司的事先书面同意，把本产品目录中所记载的产品使用于非敝公司预设用途的设备、前述需要向敝公司咨询的设备或敝公司禁止使用的设备，从而给客户或第三方造成损害的，敝公司不承担任何责任，敬请知悉。

安全设计

需将敝公司的产品使用于对安全性和可靠性要求较高的设备、电路上时，请进行充分的安全性评估和可靠性评估。另外，请通过设置保护电路、保护装置的系统，设置冗余电路不会被单一故障影响安全性的系统等失效导向安全 (fail-safe) 设计，确保充分的安全性。

有关知识产权

本产品目录中所记载的信息是用于说明相关产品的典型操作以及相关应用。此类信息的使用不代表对于敝公司以及第三方的知识产权以及其他权利的使用许可或是不侵权保证。

保证范围

敝公司产品的保证范围仅限于已经交付的敝公司产品本身，由敝公司产品故障或不良情况所诱发的损害，敝公司不承担任何责任，敬请知悉。但是，以书面形式另行签署了交易基本合同书、品质保证协定书等时，敝公司将根据该合同的条件提供保证。

正规销售渠道

本产品目录中所记载的内容适用于从敝公司营业所、销售子公司、销售代理店 (即“正规销售渠道”) 购买的敝公司产品，并不适用于从其他渠道购买的敝公司产品，敬请知悉。

出口时的注意事项

本产品目录中所记载的部分产品在出口时须事先确认《外汇和对外贸易法》以及美国在出口管理方面的相关法规，并办理相关手续。如有不明之处，请向敝公司咨询。

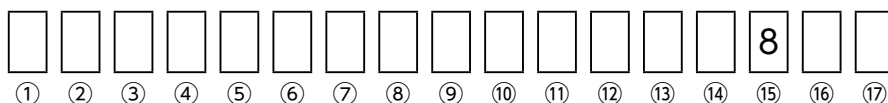
电信基础设施／工业设备用途使用指引

本产品目录中所记载为“电信基础设施／工业设备用途”之产品，预设为用户于下列所列之设备。因此，有意在此类设备采用敝公司产品时，请务必事先依照型号、交货规格说明书等内容，确认所欲使用之敝公司产品是属于此类面向电信基础设施／工业设备之产品后，再予采用。如有不明之处，请与敝公司取得联系。

分类	电信基础设施／工业设备 (代表实例)
电信基础设施	<ul style="list-style-type: none"> · 基站电信装置 · 光收发器 · 路由器／交换机 (运营商级) · UPS (不间断电源装置) 等
自动化技术	<ul style="list-style-type: none"> · PLC (可程式化逻辑控制器) · 伺服马达／伺服驱动器 · 工业用机器人 等
测量仪器	<ul style="list-style-type: none"> · 燃气表 · 水表 · 流量计 · 压力传感器 · 磁力传感器 · 温度传感器 等
电力设备	<ul style="list-style-type: none"> · 电力调整器 (太阳能发电系统) · 智能电表 (电量测量仪) · 漏电断路器 · EV 充电桩 等

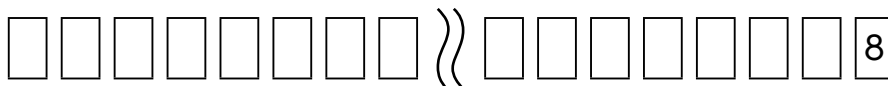
■ 型号标示法

【多层陶瓷电容器】



※如从左边数来第15位数字为“8”时，则表示该产品为“电信基础设施／工业设备、医疗设备用途”。

【电感器】



※不管总位数，从右边数来第一位数为“8”时，则表示该产品为“电信基础设施／工业设备、医疗设备用途”。

因为有部分例外，关于详细内容，请至记载个别产品的型号标示法的页面确认。

医疗设备用途使用指引

本产品目录中所记载为“医疗设备用途”之产品，预设为使用于医疗机器(国际(GHTF)第一类、第二类、第三类)，而不包含国际(GHTF)第四类之全部医疗设备以及国际(GHTF)第三类之植体(体内植入型)医疗设备(骨导式助听器、人工网膜系统、或是连接人体之体外装置等)。因此，有意在此类设备采用敝公司产品时，请务必事先依照型号、交货规格说明书等内容，确认所欲使用之敝公司产品是属于此类面向医疗设备之产品后，再予采用。如有不明之处，请与敝公司取得联系。

对于人体的风险		低 高			
日本	依照医药品医疗机器等法之分类(GHTF)	第一类 一般医疗设备 (GHTF Class A)	第二类 管制医疗设备 (GHTF Class B)	第三类 高度管制医疗设备 (GHTF Class C)	第四类 高度管制医疗设备 (GHTF Class D)
		认于发生不良情况时，对于人体产生风险的程度极低者。	认于发生不良情况时，对于人体产生风险的程度较低者。	认于发生不良情况时，对于人体产生风险的程度较高者。	对患者的侵入性高，于发生不良情况时，可能直接危及生命危险者。
		【代表实例】 · 体外诊断用仪器 · 喷雾器 · 血液气体分析器 · 脉波计 · 呼吸传感器 · 电动手术台 · 手术用照明装置 · 胆固醇分析仪 · 血型分析仪 等	【代表实例】 · 电子体温计 · 电子血压计 · 电子内视镜 · 补听器 · 心电图仪 · 核磁共振成像(MRI) · 超音波诊断装置 · 成像诊断装置 · X射线诊断装置 · 中央监护仪 · 血氧仪 等	【代表实例】 · 透析机器 · 放射线治疗机器 · 输液泵 · 人工呼吸器 · 血糖监测系统 · 自动体外心脏除颤器(AED) · 皮肤激光扫描仪 · 手术电刀 · 胰岛素泵 等	【代表实例】 · 植入式心脏起搏器 · 摄像软式血管镜 · 植入式输液泵 · 心脏用手术电刀 · 附心导管之检查装置 · 除颤器 等
美国	FDA分类	Class I General Controls	Class II General Controls and Special Controls	Class III General Controls and Premarket Approval	
		以医疗设备发生缺陷或故障之情况下，对病患或使用者也不会产生重大伤害或危害为前提之医疗机器。	可预设当医疗设备发生缺陷或故障时，对病患或使用者可能会造成伤害或产生危害之医疗机器。	可预设当医疗设备发生缺陷或故障时，对病患或使用者可能会产生严重伤害、致残或是致死之医疗机器。	
中国	医疗器械监督管理条例中的分类	第一类	第二类	第三类	
		风险程度低，实行常规管理可以保证其安全、有效的医疗器械。	具有中度风险，需要严格控制管理以保证其安全、有效的医疗器械。	具有较高风险，需要采取特别措施严格控制管理以保证其安全、有效的医疗器械。	

敝公司产品的对应状况	医疗设备相关之产品系列 注：即使被分类为国际(GHTF)第三类，植体等部分医疗设备并未对应	未对应
------------	--	-----

▶ 由于篇幅有限，本产品目录中只记载了有代表性的产品规格，若考虑使用敝公司产品时，请确认交货规格说明书中的详细规格。另外，有关各产品的详细信息(特性图、可靠性信息、使用时的注意事项等)，请参阅敝公司网站(<http://www.ty-top.com/>)。

金属多层片状功率电感器 (MCOIL™ MC 系列)

回流焊

AEC-Q200

■ 型号标示法

*使用温度范围: -40 ~ +125°C (包含产品本身发热)

M	C	K	K	2	0	1	2	T	1	R	0	M	V	C
①	②	③	④	⑤	⑥	⑦	⑧							

△ = 空格

① 类型

代码	类型
MC	金属多层片状功率电感器

② 产品厚度

代码	产品厚度 [mm]
KK	1.0 max

③ 尺寸 (L×W)

代码	外型 (inch)	尺寸 (L×W) [mm]
1608	1608 (0603)	1.6 × 0.8
2012	2012 (0805)	2.0 × 1.25

④ 包装

代码	包装
T	卷盘带装

⑤ 标称阻抗值

代码 (例)	标称阻抗值 [μH]
R47	0.47
1R0	1.0

*R = 小数点

⑥ 阻抗值公差

代码	阻抗值公差
M	±20%

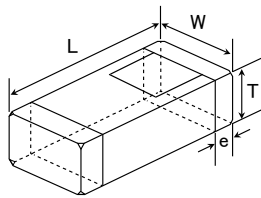
⑦ 本公司管理记号

代码	本公司管理记号
V	车载用品
8	电信基础设施 / 工业设备、医疗设备用途

⑧ 个别规格

代码	个别规格
C	有极性标示

■ 标准外型尺寸 / 标准数量



Type	L	W	T	e	标准数量 [pcs]	
					纸带	压模带
MCKK1608 (0603)	1.6 ± 0.2 (0.063 ± 0.008)	0.8 ± 0.2 (0.031 ± 0.008)	1.0 max (0.039 max)	0.3 ± 0.2 (0.012 ± 0.008)	-	3000
MCKK2012 (0805)	2.0 ± 0.2 (0.079 ± 0.008)	1.25 ± 0.2 (0.049 ± 0.008)	1.0 max (0.039 max)	0.5 ± 0.3 (0.02 ± 0.012)	-	3000

单位: mm (inch)

▶ 由于篇幅有限, 本产品目录中只记载了有代表性的产品规格, 若考虑使用敝公司产品时, 请确认交货规格说明书中的详细规格。
另外, 有关各产品的详细信息(特性图、可靠性信息、使用时的注意事项等), 请参阅敝公司网站(<http://www.ty-top.com/>)。

■ 型号一览

· 产品目录中的金属多层片状功率电感器全部属于RoHS对应品

注)

- 根据使用电路和机器，需要按照相应规格处理。请务必咨询正规销售渠道
- 面向电信基础设施 / 工业设备、医疗设备的产品。

关于本产品的详细规格信息，请咨询正规销售渠道。
此外，订购时请索取产品规格书，就其内容进行确认并批准之。
若用于汽车用电子设备时，请务必先咨询敝公司。

● MC1608

型号	EHS	标称电感值 [μH]	电感量公差	直流电阻 [mΩ]		额定电流 (Idc1) [A] (max.)	额定电流 (Idc2) [A] (max.)	测试频率 [MHz]	厚度 [mm] (max.)	注释
				(max.)	(typ.)					
MCKK1608TR47M8C	RoHS	0.47	±20%	65	54	2.60	3.00	1	1.00	

● MC2012

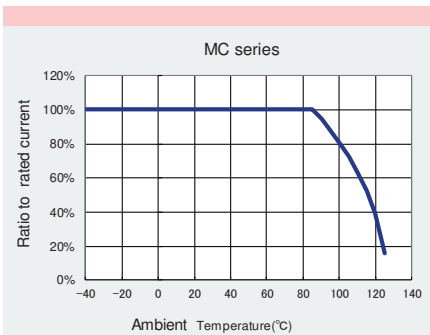
型号	EHS	标称电感值 [μH]	电感量公差	直流电阻 [mΩ]		额定电流 (Idc1) [A] (max.)	额定电流 (Idc2) [A] (max.)	测试频率 [MHz]	厚度 [mm] (max.)	注释
				(max.)	(typ.)					
MCKK2012T1R0M8C	RoHS	1.0	±20%	85	71	2.70	2.70	1	1.00	

※) 额定电流 (Idc1) 在直流电流负荷时，电感值变化率为30%以内的电流值 (at 20°C)
 ※) 额定电流 (Idc2) 在直流电流负荷时，因自身发热导致温度上升至40°C以下的电流值 (at 20°C)

■ 降低额定电流值

● MC系列

MC系列，根据周围温度的状况，需要降低额定电流值。
请参照下图，降低使用电流值。



▶ 由于篇幅有限，本产品目录中只记载了有代表性的产品规格，若考虑使用敝公司产品时，请确认交货规格说明书中的详细规格。
另外，有关各产品的详细信息(特性图、可靠性信息、使用时的注意事项等)，请参阅敝公司网站 (<http://www.ty-top.com/>)。

Multilayer chip inductors

Multilayer chip inductors for high frequency, Multilayer chip bead inductors

Multilayer common mode choke coils (MC series F type)

Metal Multilayer Chip Power Inductors (MCOIL™ MC series)

PACKAGING

① Minimum Quantity

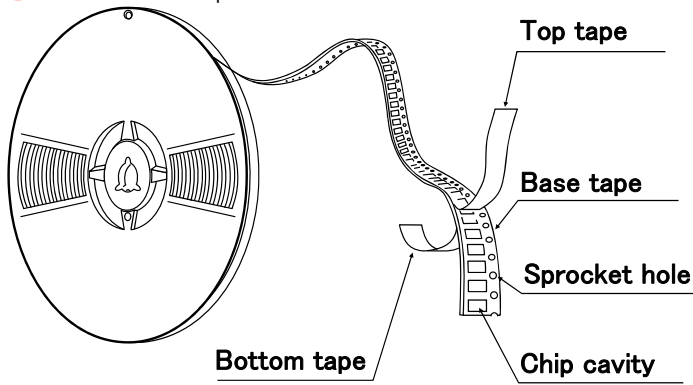
● Tape & Reel Packaging

Type	Thickness mm (inch)	Standard Quantity [pcs]	
		Paper Tape	Embossed Tape
CK 1608 (0603)	0.8 (0.031)	4000	—
CK 2125 (0805)	0.85 (0.033)	4000	—
	1.25 (0.049)	—	2000
CKS2125 (0805)	0.85 (0.033)	4000	—
	1.25 (0.049)	—	2000
CKP1608 (0603)	0.95 max (0.037 max)	4000	—
CKP2012 (0805)	1.0 max (0.039 max)	—	3000
CKP2016 (0806)	1.0 max (0.039 max)	—	3000
CKP2520 (1008)	0.8 max (0.031 max)	—	3000
	1.0 max (0.039 max)	—	3000
	1.2 max (0.047 max)	—	2000
LK 1005 (0402)	0.5 (0.020)	10000	—
LK 1608 (0603)	0.8 (0.031)	4000	—
LK 2125 (0805)	0.85 (0.033)	4000	—
	1.25 (0.049)	—	2000
HK 0603 (0201)	0.3 (0.012)	15000	—
HK 1005 (0402)	0.5 (0.020)	10000	—
HK 1608 (0603)	0.8 (0.031)	4000	—
HK 2125 (0805)	0.85 (0.033)	—	4000
	1.0 (0.039)	—	3000
HKQ0603S (0201)	0.3 (0.012)	15000	—
HKQ0603U (0201)	0.3 (0.012)	15000	—
AQ 105 (0402)	0.5 (0.020)	10000	—
BK 0603 (0201)	0.3 (0.012)	15000	—
BK 1005 (0402)	0.5 (0.020)	10000	—
BKH0603 (0201)	0.3 (0.012)	15000	—
BKH1005 (0402)	0.5 (0.020)	10000	—
BK 1608 (0603)	0.8 (0.031)	4000	—
BK 2125 (0805)	0.85 (0.033)	4000	—
	1.25 (0.049)	—	2000
BK 2010 (0804)	0.45 (0.018)	4000	—
BK 3216 (1206)	0.8 (0.031)	—	4000
BKP0603 (0201)	0.3 (0.012)	15000	—
BKP1005 (0402)	0.5 (0.020)	10000	—
BKP1608 (0603)	0.8 (0.031)	4000	—
BKP2125 (0805)	0.85 (0.033)	4000	—
MCF0605 (0202)	0.3 (0.012)	15000	—
MCF0806 (0302)	0.4 (0.016)	—	10000
MCF1210 (0504)	0.55 (0.022)	—	5000
MCF2010 (0804)	0.45 (0.018)	—	4000
MCEE1005 (0402)	0.55 max (0.022 max)	10000	—
MCEK1210 (0504)	0.5 max (0.020 max)	5000	—
MCFK1608 (0603)	0.6 max (0.024 max)	4000	—
MCFE1608 (0603)	0.65 max (0.026 max)	4000	—
MCHK1608 (0603)	0.8 max (0.031 max)	4000	—
MCKK1608 (0603)	1.0 max (0.039 max)	—	3000
MCHK2012 (0806)	0.8 max (0.031 max)	4000	—
MCKK2012 (0805)	1.0 max (0.039 max)	—	3000
MCFE2016 (0806)	0.65 max (0.026 max)	4000	—

► This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).

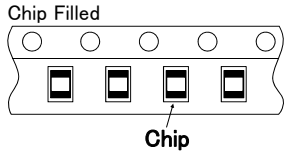
② Taping material

● Card board carrier tape

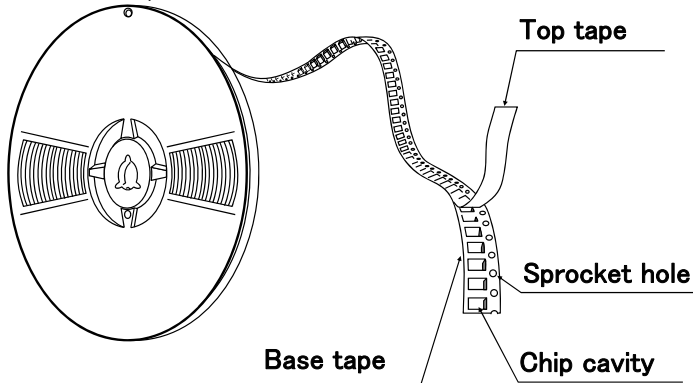


CK	1608
CKP	1608
CK	2125
CKS	2125
LK	1005
LK	1608
LK	2125
HK	0603
HK	1005
HK	1608
HKQ	0603
AQ	105

BK	0603
BK	1005
BK	1608
BK	2125
BK	2010
BKP	0603
BKP	1005
BKP	1608
BKP	2125
BKH	0603
BKH	1005
MCF	0605
MC	1005
MC	1210
MC	1608
MC	2012
MC	2016

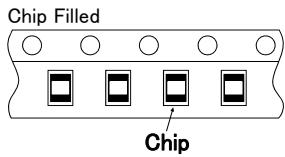


● Embossed Tape



CK	2125
CKS	2125
CKP	2012
CKP	2016
CKP	2520
LK	2125
HK	2125

BK	2125
BK	3216
MCF	0806
MCF	1210
MCF	2010
MC	1608
MC	2012

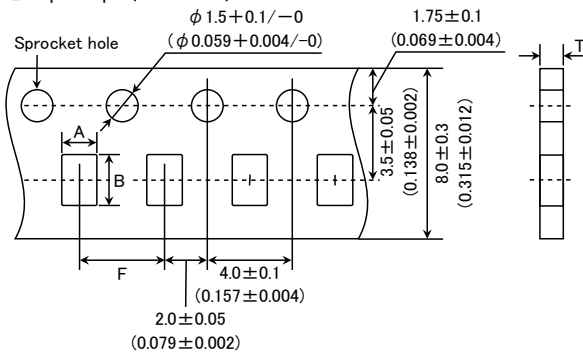


► This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).

③ Taping Dimensions

● Paper tape (8mm wide)

Unit: mm (inch)



CK, CKS, CKP, LK, HK, HKQ, AQ, BK, BKP, BKH series

Type	Thickness	Chip cavity		Insertion Pitch	Tape Thickness
		A	B	F	T
HK 0603 (0201) HKQ0603S (0201) HKQ0603U (0201) BK 0603 (0201) BKH0603 (0201) BKP0603 (0201)	0.3 (0.012)	0.40 (0.016)	0.70 (0.028)	2.0±0.05 (0.079±0.002)	0.45max (0.018max)
LK 1005 (0402) HK 1005 (0402) BK 1005 (0402) BKH1005 (0402) BKP1005 (0402)	0.5 (0.020)	0.65 (0.026)	1.15 (0.045)	2.0±0.05 (0.079±0.002)	0.8max (0.031max)
CK 1608 (0603) LK 1608 (0603) HK 1608 (0603) BK 1608 (0603) BKP1608 (0603)	0.8 (0.031)	1.0 (0.039)	1.8 (0.071)	4.0±0.1 (0.157±0.004)	1.1max (0.043max)
CKP1608 (0603)	0.95 max (0.037max)				
BK 2010 (0804)	0.45 (0.018)	1.2 (0.047)	2.17 (0.085)	4.0±0.1 (0.157±0.004)	0.8max (0.031max)
CK 2125 (0805) CKS2125 (0805) LK 2125 (0805) BK 2125 (0805) BKP2125 (0805)	0.85 (0.033)	1.5 (0.059)	2.3 (0.091)	4.0±0.1 (0.157±0.004)	1.1max (0.043max)
AQ 105 (0402)	0.5 (0.020)	0.75 (0.030)	1.15 (0.045)	2.0±0.05 (0.079±0.002)	0.8max (0.031max)

Unit : mm (inch)

MC series F type

Type	Thickness	Chip cavity		Insertion Pitch	Tape Thickness
		A	B	F	T
MCF0605 (0202)	0.3 (0.012)	0.62 (0.024)	0.77 (0.030)	2.0±0.05 (0.079±0.002)	0.45max (0.018max)

Unit : mm (inch)

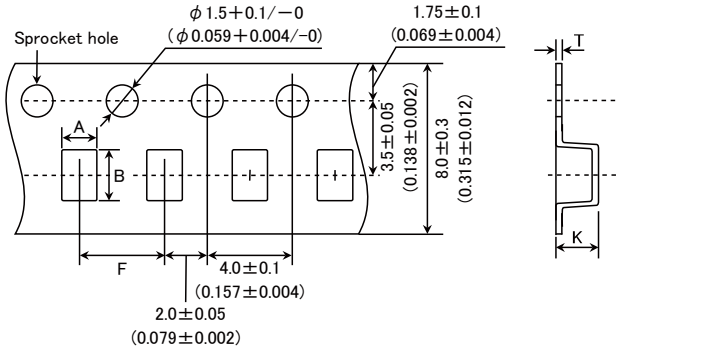
MCOIL™ MC series

Type	Thickness	Chip cavity		Insertion Pitch	Tape Thickness
		A	B	F	T
MCEE1005 (0402)	0.55 max (0.021 max)	0.8 (0.031)	1.3 (0.051)	2.0±0.05 (0.079±0.002)	0.64max (0.025max)
MCEK1210 (0504)	0.5 max (0.020 max)	1.3 (0.051)	1.55 (0.061)	4.0±0.1 (0.157±0.004)	0.64max (0.025max)
MCFK1608 (0603)	0.6 max (0.024 max)	1.1 (0.043)	1.9 (0.075)	4.0±0.1 (0.157±0.004)	0.72max (0.028max)
MCFE1608 (0603)	0.65 max (0.026 max)	1.1 (0.043)	1.9 (0.075)	4.0±0.1 (0.157±0.004)	0.72max (0.028max)
MCHK1608 (0603)	0.8 max (0.031 max)	1.2 (0.047)	2.0 (0.079)	4.0±0.1 (0.157±0.004)	0.9max (0.035max)
MCHK2012 (0805)	0.8 max (0.031 max)	1.65 (0.065)	2.4 (0.094)	4.0±0.1 (0.157±0.004)	0.9max (0.035max)
MCFE2016 (0806)	0.65 max (0.026 max)	1.95 (0.077)	2.3 (0.091)	4.0±0.1 (0.157±0.004)	0.72max (0.028max)

Unit : mm (inch)

▶ This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).

● Embossed Tape (8mm wide)



CK, CKS, CKP, LK, HK, BK series

Type	Thickness	Chip cavity		Insertion Pitch	Tape Thickness	
		A	B		K	T
HK 2125 (0805)	0.85 (0.033)	1.5 (0.059)	2.3 (0.091)	4.0±0.1 (0.157±0.004)	1.5max (0.059 max)	0.3max (0.012 max)
	1.0 (0.039)				2.0 max (0.079 max)	
CK 2125 (0805) CKS2125 (0805) LK 2125 (0805) BK 2125 (0805)	1.25 (0.049)				2.0 max (0.079 max)	
BK 3216 (1206)	0.8 (0.031)	1.9 (0.075)	3.5 (0.138)	4.0±0.1 (0.157±0.004)	1.4 max (0.055 max)	0.3 max (0.012 max)
CKP2012 (0805)	1.0 max (0.039 max)	1.55 (0.061)	2.3 (0.091)	4.0±0.1 (0.157±0.004)	1.3 max (0.051 max)	0.3 max (0.012 max)
CKP2016 (0806)	1.0 max (0.039 max)	1.8 (0.071)	2.2 (0.087)	4.0±0.1 (0.157±0.004)	1.3 max (0.051 max)	0.25 max (0.01 max)
CKP2520 (1008)	0.8 max (0.031 max)	2.3 (0.091)	2.8 (0.110)	4.0±0.1 (0.157±0.004)	1.4 max (0.055 max)	0.3 max (0.012 max)
	1.0 max (0.039 max)				1.4 max (0.055 max)	
	1.2 max (0.047 max)				1.7 max (0.067 max)	

單位 : mm (inch)

MC series F type

Type	Thickness	Chip cavity		Insertion Pitch	Tape Thickness	
		A	B		K	T
MCF0806 (0302)	0.4 (0.016)	0.75 (0.030)	0.95 (0.037)	2.0±0.05 (0.079±0.002)	0.55 max (0.022 max)	0.3 max (0.012 max)
MCF1210 (0504)	0.55 (0.022)	1.15 (0.045)	1.40 (0.055)	4.0±0.1 (0.157±0.004)	0.65 max (0.026 max)	0.3 max (0.012 max)
MCF2010 (0804)	0.45 (0.018)	1.1 (0.043)	2.3 (0.091)	4.0±0.1 (0.157±0.004)	0.85 max (0.033 max)	0.3 max (0.012 max)

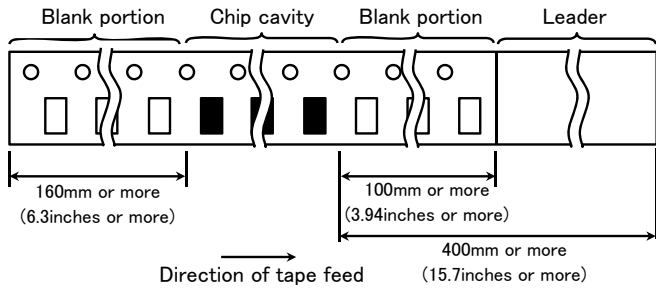
Unit : mm (inch)

MCOIL™ MC series

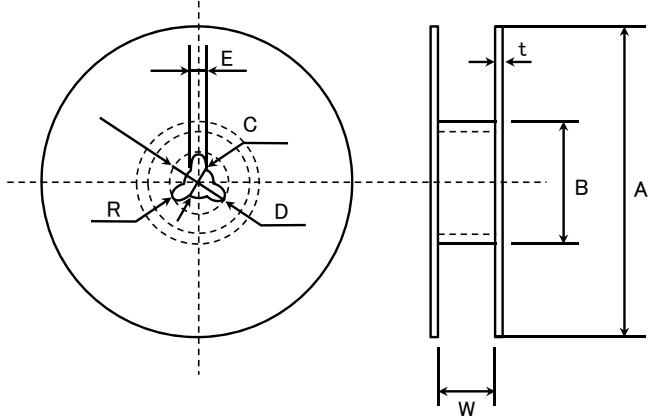
Type	Thickness	Chip cavity		Insertion Pitch	Tape Thickness	
		A	B		K	T
MCKK1608 (0603)	1.0 max (0.039 max)	1.1 (0.043)	1.95 (0.077)	4.0±0.1 (0.157±0.004)	1.5 max (0.059 max)	0.3 max (0.012 max)
MCKK2012 (0805)	1.0 max (0.039 max)	1.55 (0.061)	2.35 (0.093)	4.0±0.1 (0.157±0.004)	1.45 max (0.057 max)	0.3 max (0.012 max)

Unit : mm (inch)

④ LEADER AND BLANK PORTION



⑤ Reel Size



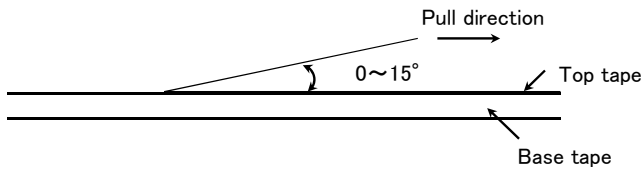
A	B	C	D	E	R
$\phi 178 \pm 2.0$	$\phi 60$ or more	$\phi 13.0 \pm 0.2$	$\phi 21.0 \pm 0.8$	2.0 ± 0.5	1.0

	t	W
4mm width tape	1.5max.	5 ± 1.0
8mm width tape	2.5max.	10 ± 1.5

(Unit : mm)

⑥ Top tape strength

The top tape requires a peel-off force of 0.1 to 0.7N (*) in the direction of the arrow as illustrated below. *) MCOIL™ MC series is 0.1 to 1.0N.



Multilayer chip inductors

Multilayer chip inductors for high frequency, Multilayer chip bead inductors

Metal Multilayer Chip Power Inductors (MCOIL™ MC series)

RELIABILITY DATA

1. Operating Temperature Range		
Specified Value	BK series	-55 ~ +125°C
	BKP series	-55 ~ +125°C (BKP0603: Including self-generated heat)
	LK series	-40 ~ +85°C
	HK series	-55 ~ +125°C
	MCOIL™ MC series	-40 ~ +125°C (Including self-generated heat)

2. Storage Temperature Range		
Specified Value	BK series	-55 ~ +125°C
	BKP series	-55 ~ +125°C (BKP0603: -55 ~ +85°C)
	LK series	-40 ~ +85°C
	HK series	-55 ~ +125°C
	MCOIL™ MC series	-40 ~ +85°C

3. Rated Current		
Specified Value	BK series	The temperature of the element is increased within 20°C.
	BKP series	The temperature of the element is increased within 40°C
	LK series	The decreasing-rate of inductance value is within 5 %
	HK series	The decreasing-rate of inductance value is within 5 %, or the temperature of the element is increased within 20°C
	MCOIL™ MC series	Idc1: The decreasing-rate of inductance value is within 30 % Idc2: The temperature of the element is increased within 40°C

4. Impedance		
Specified Value	BK series	Refer to each specification.
	BKP series	
Test Methods and Remarks	Measuring frequency : 100 ± 1MHz Measuring equipment : 4291A (or its equivalent) Measuring jig : 16192A (or its equivalent), HW:16193A (or its equivalent)	

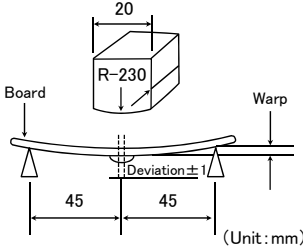
5. Inductance		
Specified Value	LK series	Refer to each specification.
	HK series	
	MCOIL™ MC series	
Test Methods and Remarks	LK Series Measuring frequency : 10 ~ 25MHz Measuring equipment /jig : 4291A + 16193A (or its equivalent) Measuring current : 1mA rms	
	HK Series Measuring frequency : 100MHz Measuring equipment /jig : 4291A + 16193A (or its equivalent)	
	MCOIL™ MC Series Measuring frequency : 1MHz Measuring equipment : E4991+16197A (or its equivalent)	

6. Q		
Specified Value	LK series	Refer to each specification.
	HK series	
Test Methods and Remarks	LK Series Measuring frequency : Refer to each specification. Measuring equipment /jig : 4291A + 16193A (or its equivalent) Measuring current : 1mA rms	
	HK Series Measuring frequency : 100MHz Measuring equipment /jig : 4291A + 16193A (or its equivalent)	

▶ This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).

7. DC Resistance		
Specified Value	BK series	Refer to each specification.
	BKP series	
	LK series	
	HK series	
	MCOIL™ MC series	
Test Methods and Remarks	Measuring equipment: IWATSU VOAC7512(or its equivalent)	

8. Self Resonance Frequency (SRF)		
Specified Value	LK series	Refer to each specification.
	HK series	
Test Methods and Remarks	LK Series Measuring equipment : 4291A (or its equivalent) Measuring jig : 16193A (or its equivalent)	
	HK Series Measuring equipment : 8719C (or its equivalent)	

9. Resistance to Flexure of Substrate		
Specified Value	BK series	No mechanical damage.
	BKP series	
	LK series	
	HK series	
	MCOIL™ MC series	
Test Methods and Remarks	Warp : 2mm Testing board : glass epoxy-resin substrate Thickness : 0.8mm	
	 <p>(Unit: mm)</p>	

10. Solderability		
Specified Value	BK series	At least 90% of terminal electrode is covered by new solder.
	BKP series	
	LK series	
	HK series	
	MCOIL™ MC series	
Test Methods and Remarks	Solder temperature : 230±5°C (JIS Z 3282 H60A or H63A) Solder temperature : 245±3°C (Sn/3.0Ag/0.5Cu) Duration : 4±1 sec.	

11. Resistance to Soldering		
Specified Value	BK series	Appearance: No significant abnormality
	BKP series	Impedance change: Within ±30%
	LK series	Appearance: No significant abnormality Inductance change: Within ±15%
	HK series	Appearance: No significant abnormality Inductance change: Within ±5%
	MCOIL™ MC series	Appearance: No significant abnormality Inductance change: Within ±10%
Test Methods and Remarks	Solder temperature : 260±5°C Duration : 10±0.5 sec. Preheating temperature : 150 to 180°C Preheating time : 3 min. Flux : Immersion into methanol solution with colophony for 3 to 5 sec. Recovery : 2 to 3 hrs of recovery under the standard condition after the test. (See Note 1)	

12. Thermal Shock																	
Specified Value	BK series	Appearance: No significant abnormality															
	BKP series	Impedance change: Within $\pm 30\%$															
	LK series	Appearance: No significant abnormality Inductance change: Within $\pm 10\%$ Q change: Within $\pm 30\%$															
	HK series	Appearance: No significant abnormality Inductance change: Within $\pm 10\%$ Q change: Within $\pm 20\%$															
	MCOIL™ MC series	Appearance: No significant abnormality Inductance change: Within $\pm 10\%$															
Test Methods and Remarks	BK, HK, BKP Series Conditions for 1 cycle																
	<table border="1"> <thead> <tr> <th>Step</th> <th>temperature(°C)</th> <th>time(min.)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-55°C +0/-3</td> <td>30±3</td> </tr> <tr> <td>2</td> <td>Room temperature</td> <td>2~3</td> </tr> <tr> <td>3</td> <td>+125°C(BKP0603: +85°C) +3/-0</td> <td>30±3</td> </tr> <tr> <td>4</td> <td>Room temperature</td> <td>2~3</td> </tr> </tbody> </table>	Step	temperature(°C)	time(min.)	1	-55°C +0/-3	30±3	2	Room temperature	2~3	3	+125°C(BKP0603: +85°C) +3/-0	30±3	4	Room temperature	2~3	
	Step	temperature(°C)	time(min.)														
	1	-55°C +0/-3	30±3														
	2	Room temperature	2~3														
	3	+125°C(BKP0603: +85°C) +3/-0	30±3														
	4	Room temperature	2~3														
	Number of cycles: 100																
	LK Series Conditions for 1 cycle																
	<table border="1"> <thead> <tr> <th>Step</th> <th>temperature(°C)</th> <th>time(min.)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-40°C +0/-3</td> <td>30±3</td> </tr> <tr> <td>2</td> <td>Room temperature</td> <td>2~3</td> </tr> <tr> <td>3</td> <td>+85°C +3/-0</td> <td>30±3</td> </tr> <tr> <td>4</td> <td>Room temperature</td> <td>2~3</td> </tr> </tbody> </table>	Step	temperature(°C)	time(min.)	1	-40°C +0/-3	30±3	2	Room temperature	2~3	3	+85°C +3/-0	30±3	4	Room temperature	2~3	
Step	temperature(°C)	time(min.)															
1	-40°C +0/-3	30±3															
2	Room temperature	2~3															
3	+85°C +3/-0	30±3															
4	Room temperature	2~3															
Number of cycles: 100																	
MCOIL™ MC series Conditions for 1 cycle																	
<table border="1"> <thead> <tr> <th>Step</th> <th>temperature(°C)</th> <th>time(min.)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-40°C +0/-3</td> <td>30±3</td> </tr> <tr> <td>2</td> <td>Room temperature</td> <td>2~3</td> </tr> <tr> <td>3</td> <td>+85°C +3/-0</td> <td>30±3</td> </tr> <tr> <td>4</td> <td>Room temperature</td> <td>2~3</td> </tr> </tbody> </table>	Step	temperature(°C)	time(min.)	1	-40°C +0/-3	30±3	2	Room temperature	2~3	3	+85°C +3/-0	30±3	4	Room temperature	2~3		
Step	temperature(°C)	time(min.)															
1	-40°C +0/-3	30±3															
2	Room temperature	2~3															
3	+85°C +3/-0	30±3															
4	Room temperature	2~3															
Number of cycles: 1000																	
Recovery: 2 to 3 hrs of recovery under the standard condition after the test. (See Note 1)																	

13. Damp Heat (Steady state)		
Specified Value	BK series	Appearance: No significant abnormality
	BKP series	Impedance change: Within $\pm 30\%$
	LK series	Appearance: No significant abnormality Inductance change: Within $\pm 10\%$ Q change: Within $\pm 30\%$
	HK series	Appearance: No significant abnormality Inductance change: Within $\pm 10\%$ Q change: Within $\pm 20\%$
	MCOIL™ MC series	Appearance: No significant abnormality Inductance change: Within $\pm 10\%$
Test Methods and Remarks	BK, BKP, LK series Temperature : 40±2°C Humidity : 90 to 95%RH Duration : 1000+24/-0 hrs Recovery : 2 to 3 hrs of recovery under the standard condition after the removal from test chamber. (See Note 1)	
	HK, MCOIL™ MC series Temperature : 60±2°C Humidity : 90 to 95%RH Duration : 1000+24/-0 hrs Recovery : 2 to 3 hrs of recovery under the standard condition after the removal from test chamber. (See Note 1)	

14. Loading under Damp Heat		
Specified Value	BK series	Appearance : No significant abnormality
	BKP series	Impedance change : Within $\pm 30\%$
	LK series	Appearance : No significant abnormality Inductance change : Within $\pm 10\%$ Q change : Within $\pm 30\%$
	HK series	Appearance : No significant abnormality Inductance change : Within $\pm 10\%$ Q change : Within $\pm 20\%$
	MCOIL™ MC series	Appearance : No significant abnormality Inductance change : Within $\pm 10\%$
Test Methods and Remarks	BK, BKP, LK series Temperature : $40 \pm 2^\circ\text{C}$ Humidity : 90 to 95%RH Applied current : Rated current Duration : $1000 + 24 / - 0$ hrs Recovery : 2 to 3 hrs of recovery under the standard condition after the removal from test chamber. (See Note 1)	
	HK, MCOIL™ MC series Temperature : $60 \pm 2^\circ\text{C}$ Humidity : 90 to 95%RH Applied current : Rated current Duration : $1000 + 24 / - 0$ hrs Recovery : 2 to 3 hrs of recovery under the standard condition after the removal from test chamber. (See Note 1)	

15. Loading at High Temperature		
Specified Value	BK series	Appearance : No significant abnormality
	BKP series	Impedance change : Within $\pm 30\%$
	LK series	Appearance : No significant abnormality Inductance change : Within $\pm 10\%$ Q change : Within $\pm 30\%$
	HK series	Appearance : No significant abnormality Inductance change : Within $\pm 10\%$ Q change : Within $\pm 20\%$
	MCOIL™ MC series	Appearance : No significant abnormality Inductance change : Within $\pm 10\%$
Test Methods and Remarks	BK, BKP (except 0603) *, HK* series Temperature : $125 \pm 2^\circ\text{C}$ Applied current : Rated current (* BKP series and HK series apply the rated current of 125°C) Duration : $1000 + 24 / - 0$ hrs Recovery : 2 to 3 hrs of recovery under the standard condition after the removal from test chamber. (See Note 1)	
	BKP0603, LK, MCOIL™ MC ** series Temperature : $85 \pm 2^\circ\text{C}$ Applied current : Rated current (** MCOIL™ MC series : I_{dc2max}) Duration : $1000 + 24 / - 0$ 時間 Recovery : 2 to 3 hrs of recovery under the standard condition after the removal from test chamber. (See Note 1)	

(Note 1) Measurement shall be made after 48 ± 2 hrs of recovery under the standard condition.

Note on standard condition: "standard condition" referred to herein is defined as follows:

5 to 35°C of temperature, 25 to 85% relative humidity.

When there are questions concerning measurement results:

In order to provide correlation data, the test shall be conducted under condition of $20 \pm 2^\circ\text{C}$ of temperature, 60 to 70% relative humidity, and 86 to 106kPa of air pressure. Unless otherwise specified, all the tests are conducted under the "standard condition."

Metal Multilayer Chip Power Inductors (MCOIL™ MC series)

PRECAUTIONS

1. Circuit Design

Precautions

- ◆ Verification of operating environment, electrical rating and performance
 1. A malfunction in medical equipment, spacecraft, nuclear reactors, etc. may cause serious harm to human life or have severe social ramifications. As such, any inductors to be used in such equipment may require higher safety and/or reliability considerations and should be clearly differentiated from components used in general purpose applications.
 2. When inductors are used in places where dew condensation develops and/or where corrosive gas such as hydrogen sulfide, sulfurous acid, or chlorine exists in the air, characteristic deterioration may occur. Please do not use inductors under such environmental conditions.
- ◆ Operating Current (Verification of Rated current)
 1. The operating current including inrush current for inductors must always be lower than their rated values.
 2. Do not apply current in excess of the rated value because the inductance may be reduced due to the magnetic saturation effect.
- ◆ Temperature rise

Temperature rise of power choke coil depends on the installation condition in end products.
Make sure that temperature rise of power choke coils in actual end products is within the specified temperature range.

2. PCB Design

Precautions

- ◆ Pattern configurations (Design of Land-patterns)

When inductors are mounted on a PCB, the size of land patterns and the amount of solder used (size of fillet) can directly affect inductor performance. Therefore, the following items must be carefully considered in the design of solder land patterns:

 - (1) The amount of solder applied can affect the ability of chips to withstand mechanical stresses which may lead to breaking or cracking. Therefore, when designing land-patterns it is necessary to consider the appropriate size and configuration of the solder pads which in turn determines the amount of solder necessary to form the fillets.
 - (2) When more than one part is jointly soldered onto the same land or pad, the pad must be designed so that each component's soldering point is separated by solder-resist.
- ◆ Pattern configurations (Inductor layout on panelized [breakaway] PC boards)

After inductors have been mounted on the boards, chips can be subjected to mechanical stresses in subsequent manufacturing processes (PCB cutting, board inspection, mounting of additional parts, assembly into the chassis, wave soldering the reflow soldered boards etc.) For this reason, planning pattern configurations and the position of SMD inductors should be carefully performed to minimize stress.

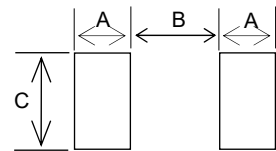
Technical considerations

- ◆ Pattern configurations (Design of Land-patterns)

The following diagrams and tables show some examples of recommended patterns to prevent excessive solder amounts. Examples of improper pattern designs are also shown.

- (1) Recommended land dimensions for a typical chip inductor land patterns for PCBs
(Unit: mm)

Type	1608	2012
A	0.7	0.95
B	0.9	0.8
C	1.0	1.4



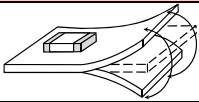
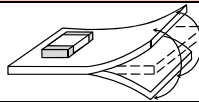
- (2) Examples of good and bad solder application

Item	Not recommended	Recommended
Mixed mounting of SMD and leaded components	Lead wire of component	Solder-resist
Component placement close to the chassis	Chassis Solder (for grounding) Electrode pattern	Solder-resist
Hand-soldering of leaded components near mounted components	Lead wire of component Soldering iron	Solder-resist
Horizontal component placement	Solder-resist	Solder-resist

▶ This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification.
For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).

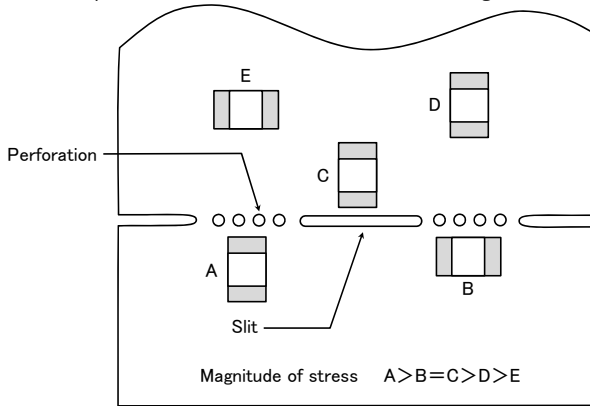
◆Pattern configurations (Inductor layout on panelized [breakaway] PC boards)

1. The following are examples of good and bad inductor layout; SMD inductors should be located to minimize any possible mechanical stresses from board warp or deflection.

Item	Not recommended	Recommended
Deflection of the board		 Position the component at a right angle to the direction of the mechanical stresses that are anticipated.

2. To layout the inductors for the breakaway PC board, it should be noted that the amount of mechanical stresses given will vary depending on inductor layout.

An example below should be counted for better design.



3. When breaking PC boards along their perforations, the amount of mechanical stress on the inductors can vary according to the method used. The following methods are listed in order from least stressful to most stressful: push-back, slit, V-grooving, and perforation. Thus, any ideal SMD inductor layout must also consider the PCB splitting procedure.

3. Considerations for automatic placement

Precautions

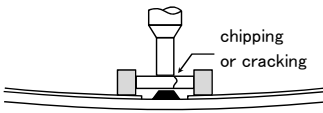
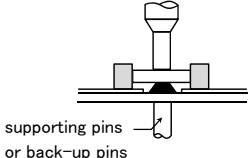
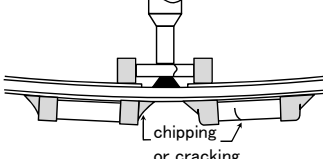
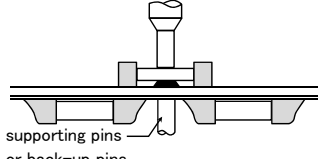
◆Adjustment of mounting machine

- Excessive impact load should not be imposed on the inductors when mounting onto the PC boards.
- The maintenance and inspection of the moulder should be conducted periodically.

Technical considerations

◆Adjustment of mounting machine

- If the lower limit of the pick-up nozzle is low, too much force may be imposed on the inductors, causing damage. To avoid this, the following points should be considered before lowering the pick-up nozzle:
 - The lower limit of the pick-up nozzle should be adjusted to the surface level of the PC board after correcting for deflection of the board.
 - The pick-up pressure should be adjusted between 1 and 3N static loads.
 - To reduce the amount of deflection of the board caused by impact of the pick-up nozzle, supporting pins or back-up pins should be used under the PC board. The following diagrams show some typical examples of good pick-up nozzle placement:

Item	Improper method	Proper method
Single-sided mounting	 chipping or cracking	 supporting pins or back-up pins
Double-sided mounting	 chipping or cracking	 supporting pins or back-up pins

- As the alignment pin wears out, adjustment of the nozzle height can cause chipping or cracking of the inductors because of mechanical impact on the inductors. To avoid this, the monitoring of the width between the alignment pin in the stopped position, and maintenance, inspection and replacement of the pin should be conducted periodically.

4. Soldering	
Precautions	<ul style="list-style-type: none"> ◆Reflow soldering <ul style="list-style-type: none"> • Please contact any of our offices for a reflow soldering, and refer to the recommended condition specified. • The product shall be used reflow soldering only. • Please do not add any stress to a product until it returns in normal temperature after reflow soldering. ◆Lead free soldering <ul style="list-style-type: none"> • When using products with lead free soldering, we request to use them after confirming adhesion, temperature of resistance to soldering heat, soldering etc sufficiently. ◆The conditions for Reworking with soldering irons <ul style="list-style-type: none"> • Put the soldering iron on the land-pattern and don't touch it to the inductor directly. <p>Soldering iron's temperature below 350 degC , Duration 3 seconds or less</p>
Technical considerations	<ul style="list-style-type: none"> ◆Reflow soldering <ul style="list-style-type: none"> • If products are used beyond the range of the recommended conditions, heat stresses may deform the products, and consequently degrade the reliability of the products. <p>Recommended reflow condition (Pb free solder)</p> <p>The allowable number of reflow soldering is 3 times.</p>

5. Cleaning	
Precautions	<ul style="list-style-type: none"> ◆Cleaning conditions <ul style="list-style-type: none"> • Washing by supersonic waves shall be avoided.
Technical considerations	<ul style="list-style-type: none"> ◆Cleaning conditions <ul style="list-style-type: none"> • If washed by supersonic waves, the products might be broken.

6. Resin coating and mold	
Precautions	<ol style="list-style-type: none"> 1. With some type of resins a decomposition gas or chemical reaction vapor may remain inside the resin during the hardening period or while left under normal storage conditions resulting in the deterioration of the inductor's performance. 2. Thermal expansion and thermal shrinkage characteristics of resins may lead to the deterioration of inductors' performance. 3. When a resin hardening temperature is higher than inductor operating temperature, the stresses generated by the excessive heat may lead to damage in inductors. 4. In prior to use, please make the reliability evaluation with the product mounted in your application set.

7. Handling	
Precautions	<ul style="list-style-type: none"> ◆Breakaway PC boards (splitting along perforations) <ol style="list-style-type: none"> 1. When splitting the PC board after mounting inductors and other components, care is required so as not to give any stresses of deflection or twisting to the board. 2. Board separation should not be done manually, but by using the appropriate devices. ◆General handling precautions <ul style="list-style-type: none"> • Always wear static control bands to protect against ESD. • Keep the inductors away from all magnets and magnetic objects. • Use non-magnetic tweezers when handling inductors. • Any devices used with the inductors (soldering irons, measuring instruments) should be properly grounded. • Keep bare hands and metal products (i.e., metal desk) away from inductor electrodes or conductive areas that lead to chip electrodes. • Keep inductors away from items that generate magnetic fields such as speakers or coils. ◆Mechanical considerations <p>Be careful not to subject the inductors to excessive mechanical shocks.</p> <ol style="list-style-type: none"> (1) If inductors are dropped on the floor or a hard surface they should not be used. (2) When handling the mounted boards, be careful that the mounted components do not come in contact with or bump against other boards or components.

▶ This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).

8. Storage conditions

Precautions	<p>◆Storage To maintain the solderability of terminal electrodes and to keep the packaging material in good condition, care must be taken to control temperature and humidity in the storage area. Humidity should especially be kept as low as possible.</p> <ul style="list-style-type: none">•Recommended conditions Ambient temperature: 30°C or below Humidity: 70% RH or below <p>The ambient temperature must be kept below 40°C. Even under ideal storage conditions, solderability of inductor is deteriorated as time passes, so inductors should be used within 6 months from the time of delivery.</p> <ul style="list-style-type: none">•Inductor should be kept where no chlorine or sulfur exists in the air.
Technical considerations	<p>◆Storage If the parts are stocked in a high temperature and humidity environment, problems such as reduced solderability caused by oxidation of terminal electrodes and deterioration of taping/package materials may take place. For this reason, components should be used within 6 months from the time of delivery. If exceeding the above period, please check solderability before using the inductors.</p>

金属磁芯 SMD 功率电感器 (MCOIL™ MD 系列)

回流焊

AEC-Q200

AEC-Q200 Grade 3 (已完成 Grade 3 条件下的评价测试。)

*使用环境温度: -40~85°C

■ 型号标示法

*使用温度范围: -40~125°C (包含产品本身发热)

M	D	M	K	2	0	2	0	T	1	R	0	M	M	△	△	V
①	②	③	④	⑤	⑥	⑦	⑧	⑨								

△=空格

① 类型

代码	类型
MD	基本金属线圈规格

② 尺寸 (H)

代码	尺寸 (H) [mm]
KK	1.0
MK	1.2
WK	2.0

③ 尺寸 (L×W)

代码	尺寸 (L×W) [mm]
2020	2.0×2.0
3030	3.0×3.0
4040	4.0×4.0

④ 包装

代码	包装
T	卷盘带装

⑤ 标称电感值

代码 (例)	标称电感值 [μH]
R47	0.47
1R0	1.0
4R7	4.7

*R=小数点

⑥ 电感量公差

代码	电感量公差
M	±20%
N	±30%

⑦ 个别规格 1

代码	个别规格 1
F	铁氧体外涂品
M	金属外涂品

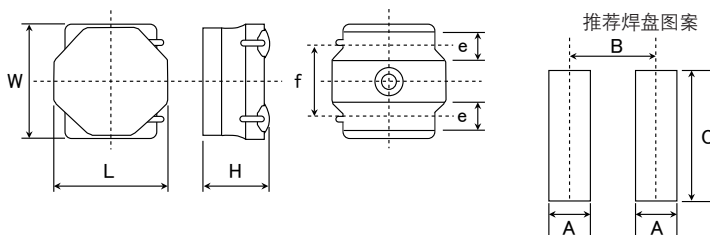
⑧ 个别规格 2

代码	个别规格 2
△△	标准品

⑨ 本公司管理记号

代码	本公司管理记号
V	车载用品
8	电信基础设施 / 工业设备、医疗设备用途

■ 标准外型尺寸



Type	A	B	C
MDKK2020	0.65	1.35	2.0
MDMK2020			
MDKK3030	0.8	2.2	2.7
MDMK3030			
MDMK4040 / MDWK4040	1.2	2.8	3.7

单位:mm

Type	L	W	H	e	f	标准数量 [pcs] 卷盘带装
MDKK2020	2.0±0.15 (0.079±0.006)	2.0±0.15 (0.079±0.006)	1.0 max (0.039 max)	0.50±0.2 (0.02±0.008)	1.25±0.2 (0.049±0.008)	2500
MDMK2020	2.0±0.15 (0.079±0.006)	2.0±0.15 (0.079±0.006)	1.2 max (0.047 max)	0.50±0.2 (0.02±0.008)	1.25±0.2 (0.049±0.008)	2500
MDKK3030	3.0±0.1 (0.118±0.004)	3.0±0.1 (0.118±0.004)	1.0 max (0.039 max)	0.90±0.2 (0.035±0.008)	1.9±0.2 (0.075±0.008)	2000
MDMK3030	3.0±0.1 (0.118±0.004)	3.0±0.1 (0.118±0.004)	1.2 max (0.047 max)	0.90±0.2 (0.035±0.008)	1.9±0.2 (0.075±0.008)	2000
MDMK4040	4.0±0.2 (0.157±0.008)	4.0±0.2 (0.157±0.008)	1.2 max (0.047 max)	1.1±0.2 (0.043±0.008)	2.5±0.2 (0.098±0.008)	1000
MDWK4040	4.0±0.2 (0.157±0.008)	4.0±0.2 (0.157±0.008)	2.0 max (0.079 max)	1.1±0.2 (0.043±0.008)	2.5±0.2 (0.098±0.008)	700

单位:mm (inch)

▶ 由于篇幅有限, 本产品目录中只记载了有代表性的产品规格, 若考虑使用敝公司产品时, 请确认交货规格说明书中的详细规格。另外, 有关各产品的详细信息(特性图、可靠性信息、使用时的注意事项等), 请参阅敝公司网站(<http://www.ty-top.com/>)。

·产品目录中的金属磁芯SMD功率电感器全部属于RoHS对应品

注)

- 根据使用电路和机器，需要按照相应规格处理，请务必咨询正规销售渠道
- 面向电信基础设施 / 工业设备、医疗设备的产品。
关于本产品的详细规格信息，请咨询正规销售渠道。
此外，订购时请索取产品规格书，就其内容进行确认并批准之。
若用于汽车用电子设备时，请务必事先咨询敝公司。

●MDKK2020型 厚度:1.0mm max)

型号	标称电感值 [μH]	电感量公差	直流电阻 [Ω](max.)	额定电流 ※) [mA]		测试频率 [MHz]	注释
				直流重叠允许电流 Idc1 Max (Typ)	温度上升允许电流 Idc2 Max (Typ)		
MDKK2020TR47MM 8	0.47	±20%	0.046	3,500 (4,150)	2,200 (2,500)	1	
MDKK2020TR68MM 8	0.68	±20%	0.060	3,200 (3,650)	2,000 (2,100)	1	
MDKK2020T1R0MM 8	1.0	±20%	0.085	2,900 (3,400)	1,700 (1,900)	1	
MDKK2020T1R5MM 8	1.5	±20%	0.133	1,900 (2,250)	1,350 (1,500)	1	
MDKK2020T2R2MM 8	2.2	±20%	0.165	1,650 (1,950)	1,200 (1,350)	1	
MDKK2020T3R3MM 8	3.3	±20%	0.275	1,300 (1,550)	940 (1,050)	1	
MDKK2020T4R7MM 8	4.7	±20%	0.435	1,050 (1,250)	750 (850)	1	
MDKK2020T100MM 8	10	±20%	0.690	750 (900)	630 (680)	1	

绝对最大电压:DC20V

(Typ):参考值

●MDMK2020型 厚度:1.2mm max)

型号	标称电感值 [μH]	电感量公差	直流电阻 [Ω](max.)	额定电流 ※) [mA]		测试频率 [MHz]	注释
				直流重叠允许电流 Idc1 Max (Typ)	温度上升允许电流 Idc2 Max (Typ)		
MDMK2020TR47MM 8	0.47	±20%	0.046	4,200 (4,800)	2,300 (2,450)	1	
MDMK2020TR68MM 8	0.68	±20%	0.058	3,500 (4,100)	2,000 (2,200)	1	
MDMK2020T1R0MM 8	1.0	±20%	0.064	2,550 (2,900)	1,900 (2,050)	1	
MDMK2020T1R5MM 8	1.5	±20%	0.086	2,000 (2,300)	1,650 (1,750)	1	
MDMK2020T2R2MM 8	2.2	±20%	0.109	1,750 (2,000)	1,450 (1,550)	1	
MDMK2020T3R3MM 8	3.3	±20%	0.178	1,350 (1,550)	1,150 (1,200)	1	
MDMK2020T4R7MM 8	4.7	±20%	0.242	1,150 (1,300)	950 (1,050)	1	

绝对最大电压: DC20V

(Typ):参考值

●MDKK3030型 厚度:1.0mm max)

型号	标称电感值 [μH]	电感量公差	直流电阻 [Ω](max.)	额定电流 ※) [mA]		测试频率 [MHz]	注释
				直流重叠允许电流 Idc1 Max (Typ)	温度上升允许电流 Idc2 Max (Typ)		
MDKK3030TR47MM 8	0.47	±20%	0.039	5,400 (6,500)	3,900 (4,500)	1	
MDKK3030T1R0MM 8	1.0	±20%	0.086	4,400 (5,200)	2,400 (2,800)	1	
MDKK3030T1R5MM 8	1.5	±20%	0.100	3,000 (3,500)	2,100 (2,400)	1	
MDKK3030T2R2MM 8	2.2	±20%	0.144	2,500 (3,000)	1,900 (2,200)	1	
MDKK3030T3R3MM 8	3.3	±20%	0.248	2,000 (2,400)	1,350 (1,500)	1	
MDKK3030T4R7MM 8	4.7	±20%	0.345	1,700 (2,000)	1,150 (1,300)	1	
MDKK3030T6R8MM 8	6.8	±20%	0.437	1,400 (1,700)	1,000 (1,150)	1	
MDKK3030T100MM 8	10	±20%	0.575	1,100 (1,300)	850 (1,000)	1	

绝对最大电压: DC20V

(Typ):参考值

●MDMK3030型 厚度:1.2mm max)

型号	标称电感值 [μH]	电感量公差	直流电阻 [Ω](max.)	额定电流 ※) [mA]		测试频率 [MHz]	注释
				直流重叠允许电流 Idc1 Max (Typ)	温度上升允许电流 Idc2 Max (Typ)		
MDMK3030TR30MM 8	0.30	±20%	0.020	7,600 (9,200)	5,500 (6,400)	1	
MDMK3030TR33MM 8	0.33	±20%	0.020	6,400 (8,700)	5,500 (6,400)	1	
MDMK3030TR47MM 8	0.47	±20%	0.027	6,300 (7,500)	4,700 (5,500)	1	
MDMK3030T1R0MM 8	1.0	±20%	0.050	4,300 (5,100)	3,300 (3,900)	1	
MDMK3030T1R5MM 8	1.5	±20%	0.074	3,400 (4,100)	2,500 (3,000)	1	
MDMK3030T2R2MM 8	2.2	±20%	0.112	2,800 (3,600)	2,100 (2,400)	1	
MDMK3030T3R3MM 8	3.3	±20%	0.173	2,100 (2,700)	1,650 (1,900)	1	
MDMK3030T4R7MM 8	4.7	±20%	0.263	1,800 (2,300)	1,350 (1,550)	1	

绝对最大电压: DC20V

(Typ):参考值

※) 直流重叠允许电流 (Idc1) 为直流重叠导致电感值下降至30%以内的直流电流值 (at 20°C)

※1-1) 温度上升允许电流 (Idc2) 为装配FR4t=1.0mm高放热基板 (基板外形: 110×30×1.0mm、焊盘: 12.6×19.6mm、铜箔: 0.035mm) 后，
接通直流电流，且温度上升至40°C时的直流电流值 (at 20°C)

※1-2) 温度上升允许电流 (Idc2) 为装配FR4t=1.6mm高放热基板 (基板外形: 100×100×1.6mm、焊盘: 14.6×43mm、铜箔: 0.050mm) 后，
接通直流电流，且温度上升至40°C时的直流电流值 (at 20°C)

※1-3) 温度上升允许电流 (Idc2) 为装配FR4t=1.6mm高放热基板 (基板外形: 100×100×1.6mm、焊盘: 44.5×90mm、铜箔: 0.050mm) 后，
接通直流电流，且温度上升至40°C时的直流电流值 (at 20°C)

※) 额定电流值为能够满足直流重叠允许电流和温度上升允许电流的直流电流值

※1-1) MDKK2020, MDMK2020型

※1-2) MDKK3030, MDMK3030型

※1-3) MDMK4040, MDWK4040型

▶ 由于篇幅有限，本产品目录中只记载了有代表性的产品规格，若考虑使用敝公司产品时，请确认交货规格说明书中的详细规格。
另外，有关各产品的详细信息(特性图、可靠性信息、使用时的注意事项等)，请参阅敝公司网站 (<http://www.ty-top.com/>)。

■型号一览

●MDMK4040F 型 【厚度:1.2mm max】

型号	标称电感值 [μH]	电感量公差	直流电阻 [Ω](max.)	额定电流 ※) [mA]		测试频率 [kHz]	注释
				直流重叠允许电流 Idc1 Max (Typ)	温度上升允许电流 Idc2 Max (Typ)		
MDMK4040TR47MF 8	0.47	±20%	0.029	7,500 (10,000)	4,600 (5,400)	100	
MDMK4040T1R0MF 8	1.0	±20%	0.047	5,200 (7,500)	3,500 (4,200)	100	
MDMK4040T1R2MF 8	1.2	±20%	0.047	4,200 (6,200)	3,500 (4,200)	100	
MDMK4040T1R5MF 8	1.5	±20%	0.065	3,700 (5,400)	3,300 (3,600)	100	
MDMK4040T2R2MF 8	2.2	±20%	0.092	3,200 (4,500)	2,500 (2,900)	100	

绝对最大电压: DC258

(Typ):参考值

●MDMK4040 型 【厚度:1.2mm max】

型号	标称电感值 [μH]	电感量公差	直流电阻 [Ω](max.)	额定电流 ※) [mA]		测试频率 [MHz]	注释
				直流重叠允许电流 Idc1 Max (Typ)	温度上升允许电流 Idc2 Max (Typ)		
MDMK4040TR68MM 8	0.68	±20%	0.029	6,700 (7,800)	5,000 (5,700)	1	
MDMK4040T1R0MM 8	1.0	±20%	0.036	5,000 (6,200)	4,500 (5,100)	1	
MDMK4040T1R5MM 8	1.5	±20%	0.065	4,500 (5,600)	3,200 (3,600)	1	
MDMK4040T2R2MM 8	2.2	±20%	0.079	3,800 (4,500)	2,800 (3,200)	1	
MDMK4040T3R3MM 8	3.3	±20%	0.130	3,200 (4,000)	2,200 (2,500)	1	
MDMK4040T4R7MM 8	4.7	±20%	0.160	2,500 (3,000)	1,900 (2,200)	1	
MDMK4040T6R8MM 8	6.8	±20%	0.230	1,900 (2,200)	1,600 (1,800)	1	
MDMK4040T100MM 8	10	±20%	0.330	1,700 (2,000)	1,400 (1,600)	1	

绝对最大电压: DC258

(Typ):参考值

●MDWK4040 型 【厚度:2.0mm max】

型号	标称电感值 [μH]	电感量公差	直流电阻 [Ω](max.)	额定电流 ※) [mA]		测试频率 [MHz]	注释
				直流重叠允许电流 Idc1 Max (Typ)	温度上升允许电流 Idc2 Max (Typ)		
MDWK4040TR56NM 8	0.56	±30%	0.016	9,000 (13,000)	6,500 (7,500)	1	
MDWK4040TR68MM 8	0.68	±20%	0.016	8,000 (12,000)	7,300 (8,300)	1	
MDWK4040T1R0MM 8	1.0	±20%	0.027	7,000 (9,400)	5,100 (5,800)	1	
MDWK4040T1R5MM 8	1.5	±20%	0.041	7,000 (9,400)	4,100 (4,700)	1	
MDWK4040T2R2MM 8	2.2	±20%	0.054	5,400 (7,500)	3,500 (4,000)	1	
MDWK4040T3R3MM 8	3.3	±20%	0.075	3,700 (5,200)	3,000 (3,300)	1	
MDWK4040T4R7MM 8	4.7	±20%	0.107	3,500 (5,000)	2,500 (2,800)	1	
MDWK4040T6R8MM 8	6.8	±20%	0.158	2,900 (4,000)	2,000 (2,300)	1	
MDWK4040T100MM 8	10	±20%	0.194	2,200 (3,100)	1,600 (1,900)	1	

绝对最大电压: DC25V

(Typ):参考值

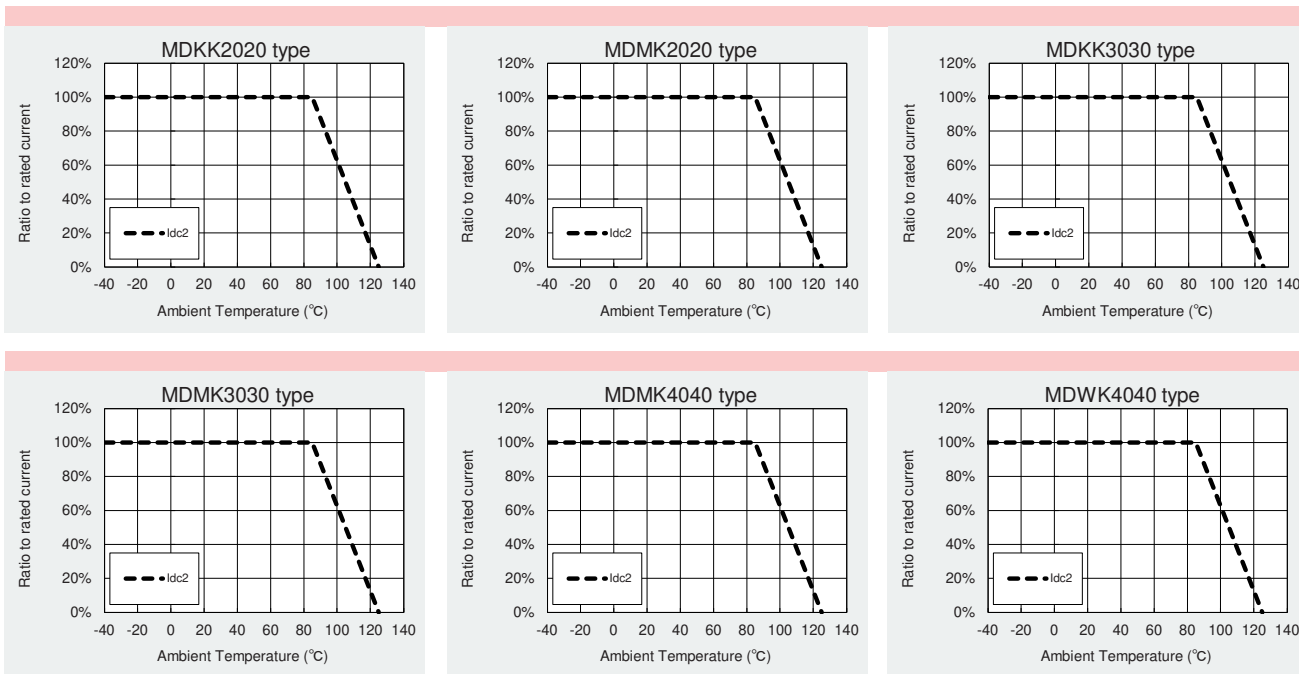
- *) 直流重叠允许电流 (Idc1) 为直流重叠导致电感值下降至30%以内的直流电流值 (at 20°C)
- *1-1) 温度上升允许电流 (Idc2) 为装配FR4t=1.0mm高放热基板 (基板外形: 110×30×1.0mm、焊盘: 12.6×19.6mm、铜箔: 0.035mm) 后, 接通直流电流, 且温度上升至40°C时的直流电流值 (at 20°C)
- *1-2) 温度上升允许电流 (Idc2) 为装配FR4t=1.6mm高放热基板 (基板外形: 100×100×1.6mm、焊盘: 14.6×43mm、铜箔: 0.050mm) 后, 接通直流电流, 且温度上升至40°C时的直流电流值 (at 20°C)
- *1-3) 温度上升允许电流 (Idc2) 为装配FR4t=1.6mm高放热基板 (基板外形: 100×100×1.6mm、焊盘: 44.5×90mm、铜箔: 0.050mm) 后, 接通直流电流, 且温度上升至40°C时的直流电流值 (at 20°C)
- *) 额定电流值为能够满足直流重叠允许电流和温度上升允许电流的直流电流值
- *1-1) MDKK2020, MDMK2020型
- *1-2) MDKK3030, MDMK3030型
- *1-3) MDMK4040, MDWK4040型

▶ 由于篇幅有限, 本产品目录中只记载了有代表性的产品规格, 若考虑使用敝公司产品时, 请确认交货规格说明书中的详细规格。另外, 有关各产品的详细信息(特性图、可靠性信息、使用时的注意事项等), 请参阅敝公司网站(<http://www.ty-top.com/>)。

■降低额定电流值

●MD 系列

MD系列，根据周围温度的状况，需要降低额定电流值。
请参照下图，降低使用电流值。



▶ 由于篇幅有限，本产品目录中只记载了有代表性的产品规格，若考虑使用敝公司产品时，请确认交货规格说明书中的详细规格。另外，有关各产品的详细信息(特性图、可靠性信息、使用时的注意事项等)，请参阅敝公司网站 (<http://www.ty-top.com/>)。

METAL CORE SMD POWER INDUCTORS (MCOIL™ MD SERIES)

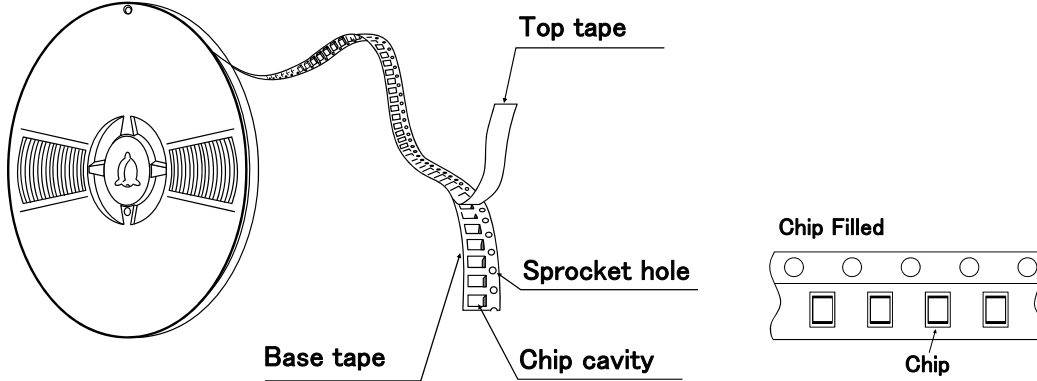
PACKAGING

① Minimum Quantity

Type	Standard Quantity [pcs]
	Tape & Reel
MDKK1616	2500
MDJE2020	2500
MDKK2020	
MDMK2020	
MDKK3030	2000
MDMK3030	
MDJE4040	1000
MDMK4040	
MDWK4040	700
MDPK5050	1000

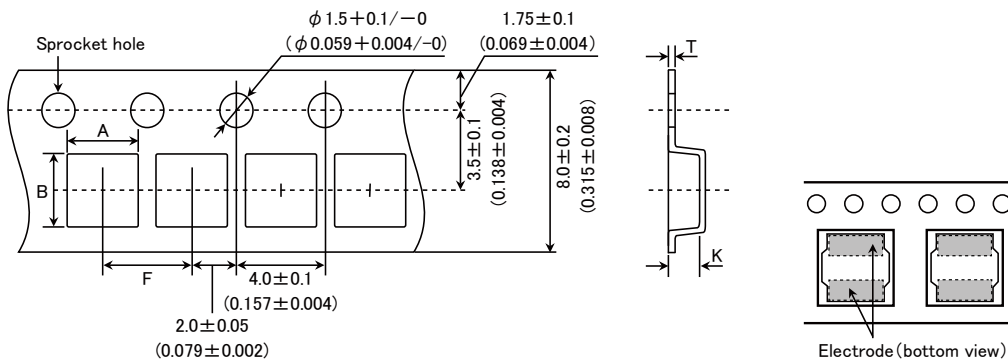
② Tape Material

● Embossed Tape



③ Taping dimensions

● Embossed tape 8mm wide (0.315 inches wide)

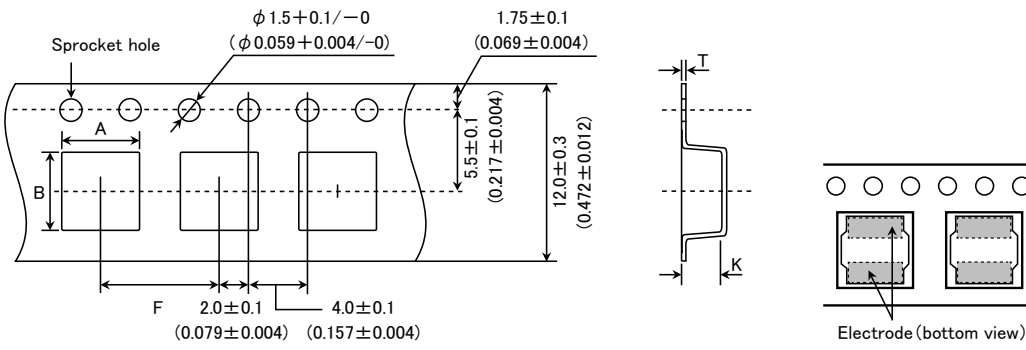


Type	Chip cavity		Insertion pitch	Tape thickness	
	A	B		T	K
MDKK1616	1.79 ± 0.1 (0.071 ± 0.004)	1.79 ± 0.1 (0.071 ± 0.004)	4.0 ± 0.1 (0.157 ± 0.004)	0.25 ± 0.05 (0.010 ± 0.002)	1.1 ± 0.1 (0.043 ± 0.004)
MDJE2020	2.2 ± 0.1 (0.102 ± 0.004)	2.2 ± 0.1 (0.102 ± 0.004)	4.0 ± 0.1 (0.157 ± 0.004)	0.25 ± 0.05 (0.009 ± 0.002)	1.3 ± 0.1 (0.051 ± 0.004)
MDKK2020					
MDMK2020					
MDKK3030	3.2 ± 0.1 (0.126 ± 0.004)	3.2 ± 0.1 (0.126 ± 0.004)	4.0 ± 0.1 (0.157 ± 0.004)	0.3 ± 0.05 (0.012 ± 0.002)	1.4 ± 0.1 (0.055 ± 0.004)
MDMK3030					

Unit: mm (inch)

▶ This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).

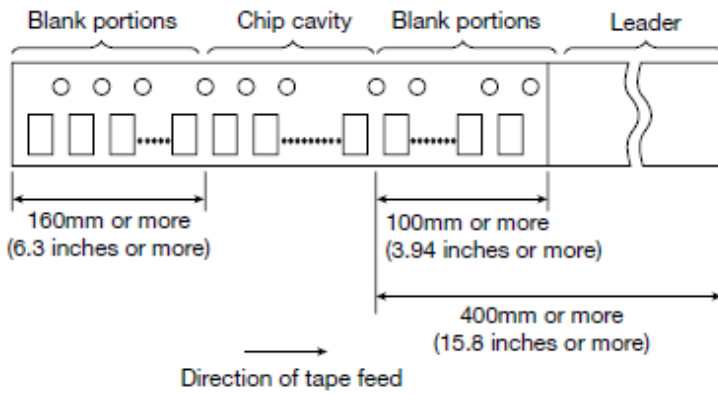
● Embossed tape 12mm wide (0.47 inches wide)



Type	Chip cavity		Insertion pitch F	Tape thickness	
	A	B		T	K
MDJE4040	4.3 ± 0.1 (0.169 ± 0.004)	4.3 ± 0.1 (0.169 ± 0.004)	8.0 ± 0.1 (0.315 ± 0.004)	0.3 ± 0.05 (0.012 ± 0.002)	1.6 ± 0.1 (0.063 ± 0.004)
MDMK4040	4.3 ± 0.1 (0.169 ± 0.004)	4.3 ± 0.1 (0.169 ± 0.004)	8.0 ± 0.1 (0.315 ± 0.004)	0.3 ± 0.05 (0.012 ± 0.002)	2.3 ± 0.1 (0.091 ± 0.004)
MDWK4040	4.3 ± 0.1 (0.169 ± 0.004)	4.3 ± 0.1 (0.169 ± 0.004)	8.0 ± 0.1 (0.315 ± 0.004)	0.3 ± 0.05 (0.012 ± 0.002)	2.3 ± 0.1 (0.091 ± 0.004)
MDPK5050	5.25 ± 0.1 (0.207 ± 0.004)	5.25 ± 0.1 (0.207 ± 0.004)	8.0 ± 0.1 (0.315 ± 0.004)	0.3 ± 0.1 (0.012 ± 0.004)	1.6 ± 0.1 (0.063 ± 0.004)

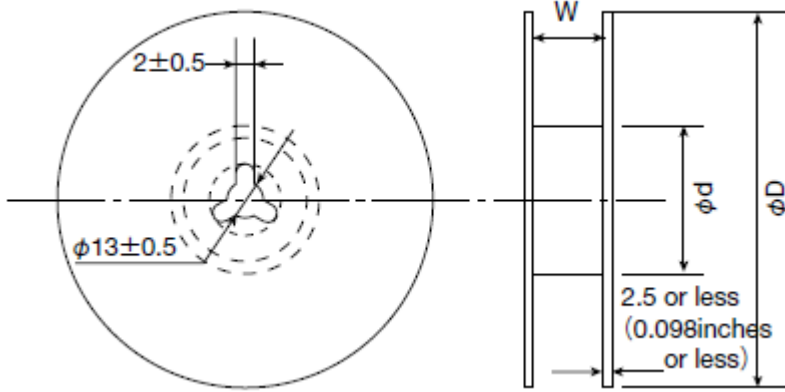
Unit: mm (inch)

④ Leader and Blank portion



► This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).

⑤ Reel size



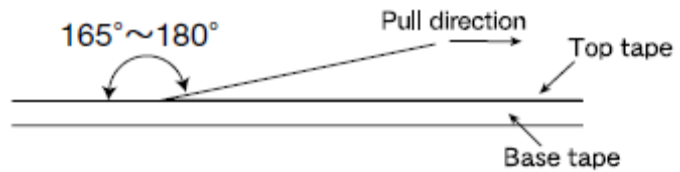
Type	Reel size (Reference values)		
	ϕD	ϕd	W
MDKK1616	180±0.5 (7.087±0.019)	60±1.0 (2.36±0.04)	10.0±1.5 (0.394±0.059)
MDJE2020			
MDKK2020			
MDMK2020			
MDKK3030	180±3.0 (7.087±0.118)	60±2.0 (2.36±0.08)	14.0±1.5 (0.551±0.059)
MDMK3030			
MDJE4040			
MDMK4040			
MDWK4040	180±3.0 (7.087±0.118)	60±2.0 (2.36±0.08)	14.0±1.5 (0.551±0.059)
MDPK5050			

Unit : mm (inch)

⑥ Top Tape Strength

Top tape strength

Type	Peel-off strength
MDKK1616	0.1N~1.0N
MDJE2020	
MDKK2020	
MDMK2020	
MDKK3030	0.1N~1.3N
MDMK3030	
MDJE4040	
MDMK4040	
MDWK4040	0.1N~1.3N
MDPK5050	



► This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).

METAL CORE SMD POWER INDUCTORS (MCOIL™ MD SERIES)

RELIABILITY DATA

1. Operating Temperature Range		
Specified Value	MD series	-40~+125°C (Including self-generated heat)
Test Methods and Remarks	Including self-generated heat	
2. Storage Temperature Range		
Specified Value	MD series	-40~+85°C
Test Methods and Remarks	-5 to 40°C for the product with taping.	
3. Rated current		
Specified Value	MD series	Within the specified tolerance
4. Inductance		
Specified Value	MD series	Within the specified tolerance
Test Methods and Remarks	MDKK2020, MDMK2020, MDKK3030, MDMK3030, MDMK4040M, MDWK4040 Measuring equipment : LCR Meter (HP 4285A or equivalent) Measuring frequency : 1MHz 1V MDMK4040F Measuring equipment : LCR Meter (HP 4285A or equivalent) Measuring frequency : 100kHz 1V	
5. DC Resistance		
Specified Value	MD series	Within the specified tolerance
Test Methods and Remarks	Measuring equipment : DC ohmmeter (HIOKI 3227 or equivalent)	
6. Self resonance frequency		
Specified Value	MD series	—
7. Temperature characteristic		
Specified Value	MD series	Inductance change : Within $\pm 10\%$
Test Methods and Remarks	Measurement of inductance shall be taken at temperature range within -40°C~+125°C. With reference to inductance value at +20°C., change rate shall be calculated.	
8. Resistance to flexure of substrate		
Specified Value	MD series	No damage
Test Methods and Remarks	The test samples shall be soldered to the test board by the reflow. As illustrated below, apply force in the direction of the arrow indicating until deflection of the test board reaches to 2 mm. Test board size : 100 × 40 × 1.6 mm Test board material : glass epoxy-resin Solder cream thickness : 0.10 mm	

9. Insulation resistance : between wires

Specified Value	MD series	—
-----------------	-----------	---

10. Insulation resistance : between wire and core

Specified Value	MD series	—
-----------------	-----------	---

* This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).

11. Withstanding voltage : between wire and core																				
Specified Value	MD series	—																		
12. Adhesion of terminal electrode																				
Specified Value	MD series	Shall not come off PC board																		
Test Methods and Remarks	The test samples shall be soldered to the test board by the reflow. Applied force : 10N to X and Y directions. Duration : 5s. Solder cream thickness : 0.1mm.																			
13. Resistance to vibration																				
Specified Value	MD series	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.																		
Test Methods and Remarks	The test samples shall be soldered to the test board by the reflow. Then it shall be submitted to below test conditions. <table border="1" style="margin-left: 20px;"> <tr> <td>Frequency Range</td> <td colspan="2">10~55Hz</td> </tr> <tr> <td>Total Amplitude</td> <td colspan="2">1.5mm (May not exceed acceleration 196m/s²)</td> </tr> <tr> <td>Sweeping Method</td> <td colspan="2">10Hz to 55Hz to 10Hz for 1min.</td> </tr> <tr> <td rowspan="3">Time</td> <td>X</td> <td rowspan="3">For 2 hours on each X, Y, and Z axis.</td> </tr> <tr> <td>Y</td> </tr> <tr> <td>Z</td> </tr> </table> Recovery : At least 2hrs of recovery under the standard condition after the test, followed by the measurement within 48hrs.		Frequency Range	10~55Hz		Total Amplitude	1.5mm (May not exceed acceleration 196m/s ²)		Sweeping Method	10Hz to 55Hz to 10Hz for 1min.		Time	X	For 2 hours on each X, Y, and Z axis.	Y	Z				
Frequency Range	10~55Hz																			
Total Amplitude	1.5mm (May not exceed acceleration 196m/s ²)																			
Sweeping Method	10Hz to 55Hz to 10Hz for 1min.																			
Time	X	For 2 hours on each X, Y, and Z axis.																		
	Y																			
	Z																			
14. Solderability																				
Specified Value	MD series	At least 90% of surface of terminal electrode is covered by new solder.																		
Test Methods and Remarks	The test samples shall be dipped in flux, and then immersed in molten solder as shown in below table. Flux : Methanol solution containing rosin 25%. <table border="1" style="margin-left: 20px;"> <tr> <td>Solder Temperature</td> <td>245\pm5$^{\circ}$C</td> </tr> <tr> <td>Time</td> <td>5\pm1.0 sec.</td> </tr> </table> ※Immersion depth : All sides of mounting terminal shall be immersed.		Solder Temperature	245 \pm 5 $^{\circ}$ C	Time	5 \pm 1.0 sec.														
Solder Temperature	245 \pm 5 $^{\circ}$ C																			
Time	5 \pm 1.0 sec.																			
15. Resistance to soldering heat																				
Specified Value	MD series	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.																		
Test Methods and Remarks	The test sample shall be exposed to reflow oven at 230 \pm 5 $^{\circ}$ C for 40 seconds, with peak temperature at 260 \pm 5 $^{\circ}$ C for 5 seconds, 2 times. Test board material : glass epoxy-resin Test board thickness : 1.0mm																			
16. Thermal shock																				
Specified Value	MD series	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.																		
Test Methods and Remarks	The test samples shall be soldered to the test board by the reflow. The test samples shall be placed at specified temperature for specified time by step 1 to step 4 as shown in below table in sequence. The temperature cycle shall be repeated 1000 cycles. <table border="1" style="margin-left: 20px;"> <thead> <tr> <th colspan="3">Conditions of 1 cycle</th> </tr> <tr> <th>Step</th> <th>Temperature ($^{\circ}$C)</th> <th>Duration (min)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-40\pm3</td> <td>30\pm3</td> </tr> <tr> <td>2</td> <td>Room temperature</td> <td>Within 3</td> </tr> <tr> <td>3</td> <td>+85\pm2</td> <td>30\pm3</td> </tr> <tr> <td>4</td> <td>Room temperature</td> <td>Within 3</td> </tr> </tbody> </table>		Conditions of 1 cycle			Step	Temperature ($^{\circ}$ C)	Duration (min)	1	-40 \pm 3	30 \pm 3	2	Room temperature	Within 3	3	+85 \pm 2	30 \pm 3	4	Room temperature	Within 3
Conditions of 1 cycle																				
Step	Temperature ($^{\circ}$ C)	Duration (min)																		
1	-40 \pm 3	30 \pm 3																		
2	Room temperature	Within 3																		
3	+85 \pm 2	30 \pm 3																		
4	Room temperature	Within 3																		
17. Damp heat																				
Specified Value	MD series	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.																		
Test Methods and Remarks	The test samples shall be soldered to the test board by the reflow. The test samples shall be placed in thermostatic oven set at specified temperature and humidity as shown in below table. <table border="1" style="margin-left: 20px;"> <tr> <td>Temperature</td> <td>60\pm2$^{\circ}$C</td> </tr> <tr> <td>Humidity</td> <td>90~95%RH</td> </tr> <tr> <td>Time</td> <td>1000+24/-0 hour</td> </tr> </table>		Temperature	60 \pm 2 $^{\circ}$ C	Humidity	90~95%RH	Time	1000+24/-0 hour												
Temperature	60 \pm 2 $^{\circ}$ C																			
Humidity	90~95%RH																			
Time	1000+24/-0 hour																			

18. Loading under damp heat		
Specified Value	MD series	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
Test Methods and Remarks	The test samples shall be soldered to the test board by the reflow. The test samples shall be placed in thermostatic oven set at specified temperature and humidity and applied the rated current continuously as shown in below table.	
	Temperature	$60 \pm 2^\circ\text{C}$
	Humidity	90~95%RH
	Applied current	Rated current
	Time	1000+24/-0 hour
19. Low temperature life test		
Specified Value	MD series	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
Test Methods and Remarks	The test samples shall be soldered to the test board by the reflow. After that, the test samples shall be placed at test conditions as shown in below table.	
	Temperature	$-40 \pm 2^\circ\text{C}$
	Time	1000+24/-0 hour
20. High temperature life test		
Specified Value	MD series	—
21. Loading at high temperature life test		
Specified Value	MD series	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
Test Methods and Remarks	The test samples shall be soldered to the test board by the reflow. The test samples shall be placed in thermostatic oven set at specified temperature and applied the rated current continuously as shown in below table.	
	Temperature	$85 \pm 2^\circ\text{C}$
	Applied current	Rated current
	Time	1000+24/-0 hour
22. Standard condition		
Specified Value	MD series	Standard test condition : Unless otherwise specified, temperature is $20 \pm 15^\circ\text{C}$ and $65 \pm 20\%$ of relative humidity. When there is any question concerning measurement result: In order to provide correlation data, the test shall be condition of $20 \pm 2^\circ\text{C}$ of temperature, $65 \pm 5\%$ relative humidity. Inductance is in accordance with our measured value.

METAL CORE SMD POWER INDUCTORS (MCOIL™ MD SERIES)

PRECAUTIONS

1. Circuit Design	
Precautions	<p>◆ Operating environment</p> <p>1. The products listed in this catalogue are intended for use in general electronic equipment (e.g., AV equipment, OA equipment, home electric appliances, office equipment, information and communication equipment), general medical equipment, industrial equipment, and automotive interior applications, etc.</p> <p>Please be sure to contact TAIYO YUDEN for further information before using the products for any equipment which may directly cause loss of human life or bodily injury (e.g., specially controlled medical equipment, transportation equipment including, without limitation, automotive powertrain control system, train control system, and ship control system, traffic signal equipment).</p> <p>Please do not incorporate our products into any equipment requiring high levels of safety and/or reliability (e.g., aerospace equipment, aviation equipment, nuclear control equipment, undersea equipment, military equipment, etc.).</p>
2. PCB Design	
Precautions	<p>◆ Land pattern design</p> <p>1. Please refer to a recommended land pattern.</p>
Technical considerations	<p>◆ Land pattern design</p> <p>Surface Mounting</p> <ul style="list-style-type: none"> • Mounting and soldering conditions should be checked beforehand. • Applicable soldering process to this products is reflow soldering only.
3. Considerations for automatic placement	
Precautions	<p>◆ Adjustment of mounting machine</p> <p>1. Excessive impact load should not be imposed on the products when mounting onto the PC boards.</p> <p>2. Mounting and soldering conditions should be checked beforehand.</p>
Technical considerations	<p>◆ Adjustment of mounting machine</p> <p>1. When installing products, care should be taken not to apply distortion stress as it may deform the products.</p>
4. Soldering	
Precautions	<p>◆ Reflow soldering</p> <p>1. Please contact any of our offices for a reflow soldering, and refer to the recommended condition specified.</p> <p>2. The product shall be used reflow soldering only.</p> <p>3. Please do not add any stress to a product until it returns in normal temperature after reflow soldering.</p> <p>◆ Lead free soldering</p> <p>1. When using products with lead free soldering, we request to use them after confirming adhesion, temperature of resistance to soldering heat, soldering etc sufficiently.</p> <p>◆ Recommended conditions for using a soldering iron (NR10050 Type)</p> <ul style="list-style-type: none"> • Put the soldering iron on the land-pattern. • Soldering iron's temperature – Below 350°C • Duration – 3 seconds or less • The soldering iron should not directly touch the inductor.
Technical considerations	<p>◆ Reflow soldering</p> <p>1. If products are used beyond the range of the recommended conditions, heat stresses may deform the products, and consequently degrade the reliability of the products.</p> <p>• NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type, NR10050 Type, NS101/125 Type</p> <p>Recommended reflow condition (Pb free solder)</p> <p>Temperature [°C]</p> <p>Heating Time [sec]</p>
5. Cleaning	
Precautions	<p>◆ Cleaning conditions</p> <p>1. Washing by supersonic waves shall be avoided.</p>
Technical considerations	<p>◆ Cleaning conditions</p> <p>1. If washed by supersonic waves, the products might be broken.</p>

▶ This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).

6. Handling	
Precautions	<ul style="list-style-type: none"> ◆ Handling <ol style="list-style-type: none"> 1. Keep the product away from all magnets and magnetic objects. ◆ Breakaway PC boards (splitting along perforations) <ol style="list-style-type: none"> 1. When splitting the PC board after mounting product, care should be taken not to give any stresses of deflection or twisting to the board. 2. Board separation should not be done manually, but by using the appropriate devices. ◆ Mechanical considerations <ol style="list-style-type: none"> 1. Please do not give the product any excessive mechanical shocks. 2. Please do not add any shock and power to a product in transportation. ◆ Pick-up pressure <ol style="list-style-type: none"> 1. Please do not push to add any pressure to a winding part. Please do not give any shock and push into a ferrite core exposure part. ◆ Packing <ol style="list-style-type: none"> 1. Please avoid accumulation of a packing box as much as possible. ◆ Board mounting <ol style="list-style-type: none"> 1. There shall be no pattern or via between terminals at the bottom of product. 2. Components which are located in peripheral of product shall not make contact with surface (top, side) of product.
Technical considerations	<ul style="list-style-type: none"> ◆ Handling <ol style="list-style-type: none"> 1. There is a case that a characteristic varies with magnetic influence. ◆ Breakaway PC boards (splitting along perforations) <ol style="list-style-type: none"> 1. The position of the product on PCBs shall be carefully considered to minimize the stress caused from splitting of the PCBs. ◆ Mechanical considerations <ol style="list-style-type: none"> 1. There is a case to be damaged by a mechanical shock. 2. There is a case to be broken by the handling in transportation. ◆ Pick-up pressure <ol style="list-style-type: none"> 1. Damage and a characteristic can vary with an excessive shock or stress. ◆ Packing <ol style="list-style-type: none"> 1. If packing boxes are accumulated, that could cause a deformation on packing tapes or a damage on the products. ◆ Board mounting <ol style="list-style-type: none"> 1. If there is pattern or via between terminals at the bottom of product, it may cause characteristics change. 2. If components which are located in peripheral of product make contact with surface (top, side) of product, it may cause damage or characteristics change.
7. Storage conditions	
Precautions	<ul style="list-style-type: none"> ◆ Storage <ol style="list-style-type: none"> 1. To maintain the solderability of terminal electrodes and to keep the packing material in good condition, temperature and humidity in the storage area should be controlled. <ul style="list-style-type: none"> • Recommended conditions <ul style="list-style-type: none"> Ambient temperature : $-5\sim 40^{\circ}\text{C}$ Humidity : Below 70% RH • The ambient temperature must be kept below 30°C. Even under ideal storage conditions, solderability of products electrodes may decrease as time passes. For this reason, product should be used within 6 months from the time of delivery. In case of storage over 6 months, solderability shall be checked before actual usage.
Technical considerations	<ul style="list-style-type: none"> ◆ Storage <ol style="list-style-type: none"> 1. Under a high temperature and humidity environment, problems such as reduced solderability caused by oxidation of terminal electrodes and deterioration of taping/packaging materials may take place.